# **Technical Data Sheet**

# Petrothene GA564189

Linear Low Density Polyethylene

#### Product Description

*Petrothene* GA564189 exhibits good stiffness and low temperature toughness. Typical applications include trash cans, industrial containers, housewares and toys.

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#### **Regulatory Status**

For regulatory compliance information, see *Petrothene* GA564189 <u>Product Stewardship Bulletin (PSB) and</u> <u>Safety Data Sheet (SDS)</u>.

Status	Commercial: Active
Availability	North America
Application	Housewares; Outdoor and Power Tools; Sports, Leisure & Toys; Trash Cans; Wire & Cable
Market	Compounding; Rigid Packaging; Wire & Cable
Processing Method	Compounding; Injection Molding; Wire & Cable

	Nominal	English	Nominal	SI	
Typical Properties	Value	Units	Value	Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	20	g/10 min	20	g/10 min	ASTM D1238
Density, (23 °C)	0.924	g/cm³	0.924	g/cm³	ASTM D1505
Spiral Flow	12.6	in	32.1	cm	LYB Method
Mechanical					
Flexural Modulus					
(1% Secant)	63000	psi	440	MPa	ASTM D790
(2% Secant)	55000	psi	380	MPa	ASTM D790
Tensile Strength at Break, (23 °C)	1200	psi	8	MPa	ASTM D638
Tensile Strength at Yield, (23 °C)	2100	psi	14	MPa	ASTM D638
Tensile Elongation at Yield, (23 °C)	12	%	12	%	ASTM D638
Hardness					
Shore Hardness, (Shore D)	57		57		ASTM D2240
Thermal					
Vicat Softening Temperature	196	°F	91	°C	ASTM D1525
Low Temperature Brittleness, F₅₀	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	113	°F	45	°C	ASTM D648

## Notes

Tensile properties were run with a crosshead speed of 20 inches/min or 500 mm/min.

Flexural Modulus properties were run with a crosshead speed of 0.5 inches/min or 12.5 mm/min.

Spiral Flow measures the number of inches of flow produced when molten resin is injected into a long, spiral channel (0.0625" insert), at a constant injection pressure of 1000 psi with a melt temperature of 440 °F.

Deflection Temperature Under Load and Low Temperature Brittleness data are for control and development work and are not intended for use in design or predicting performance at elevated or sub-ambient temperatures.

These are typical property values not to be construed as specification limits.

### **Processing Techniques**

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

### **Company Information**

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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