Technical Data Sheet

Petrothene NA940000

Low Density Polyethylene

Product Description

Petrothene NA940000 is a low density homopolymer resin selected by customers for use in heavy duty film and blow molding applications. Excellent puncture resistance combined with impact properties make NA940000 an excellent choice when selected by customers for bags used to package fertilizer, peat moss, decorative stone and agricultural and construction materials. Typical blow molding applications include flexible containers, squeeze bottles and toys. Excellent toughness, good clarity and processibility are key attributes of NA940000. NA940000 also has excellent heat shrink properties.

Regulatory Status

For regulatory compliance information, see *Petrothene* NA940000 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	North America
Application	Agriculture Film; Bags & Pouches; Bottles and Vials; Bottles For Consumer Goods; Bottles for Industrial Use; Can Liners; Clear Containers; Film Wrap; Food Packaging Film; Heavy Duty Packaging; Liner Film; Opaque Containers; Shrink Film; Specialty Film; Textile Packaging Film; Wire & Cable
Market	Flexible Packaging; Rigid Packaging; Wire & Cable
Processing Method	Blown Film; Extrusion Blow Molding; Wire & Cable

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	0.25	g/10 min	0.25	g/10 min	ASTM D1238
Base Resin Density, (23 °C)	0.918	g/cm³	0.918	g/cm³	ASTM D1505
Product Density, (23 °C)	0.918	g/cm³	0.918	g/cm³	ASTM D1505
Mechanical					
Flexural Modulus	34000	psi	234	MPa	ASTM D790
Tensile Strength at Break	2100	psi	14.5	MPa	ASTM D638
Tensile Elongation at Break	>600	%	>600	%	ASTM D638
Film					
Dart Drop Impact Strength, F50	220	g	220	g	ASTM D1709
Tensile Strength at Break					
MD	3000	psi	20.7	MPa	ASTM D882
TD	2800	psi	19.3	MPa	ASTM D882
Tensile Elongation at Break					
MD	300	%	300	%	ASTM D882
TD	500	%	500	%	ASTM D882
1% Secant Modulus					
MD	24000	psi	165	MPa	ASTM D882
TD	27000	psi	186	MPa	ASTM D882

Elmendorf Tear Strength			
MD	220 g	220 g	ASTM D1922
TD	200 g	200 g	ASTM D1922
Hardness			
Shore Hardness, (Shore D)	50	50	ASTM D2240
Thermal			
Vicat Softening Temperature	194 °F	90 °C	ASTM D1525
Low Temperature Brittleness, F_{50}	<-105 °F	<-76 °C	ASTM D746
Additive			
Slip	None	None	LYB Method
Antiblock	None	None	LYB Method

Product	Product Density(g/cm^3)	Slip(ppm)	Antiblock (ppm)
NA940000	0.918	None	None
NA940085	0.921	None	4000
NA940094	0.921	500	4000

Notes

Data obtained from 2.0 mil (51 micron) film produced on a blown film line with a 8" (203 mm) die, 430°F (221°C) melt temperature, 2:1 BUR, 0.025" die gap at 170 lbs/hr.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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Users should review the applicable Safety Data Sheet before handling the product.

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(i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
(ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
(iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
(iv) tobacco related products and applications, electronic cigarettes and similar devices.
(v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

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(i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
(ii) applications involving permanent implantation into the body;
(iii) life-sustaining medical applications.

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